

Date: Wednesday, 3/14/2007 12:25:55 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	1/4" EXPANDABLE SLEEVE	
Job Number	31201				
Estimate Number	12799				
P.O. Number	N/A		Part Number	D35982	
This Issue	3/14/2007	S.O. No. N/A	Drawing Number	D3598 REV A	
Prsht Rev.	NC		Project Number	N/A	
First Issue	N/A		Drawing Revision	A	
Previous Run	N/A		Material	N/A	
Written By			Due Date	3/23/2007	
Checked & Approved By	07.03.14		Qty:	200 CT	
Comment	Est Rev.A New Issue 07.03.07 ec		Um:	Each	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		 Comment: Issue P/O: 3335 <i>C207103124</i> Purchase Part Number: XPF-1/4-1 or XPF-1/4-100 Supplier: Action Electronics Certificate of conformity is required <i>200 ft</i>
2.0	XPF141	EXPANDABLE SLEEVING 1/4" DIA.
		 Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s) EXPANDABLE SLEEVING 1/4" DIA.
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached <i>6/7/3/28 200</i>
4.0	QC6	DIMENSIONAL CHECK
		 Comment: DIMENSIONAL CHECK <i>6/7/3/29 200</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>6/7/3/30 200</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/04/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: 1/4" EXPANDABLE SLEEVE

Job Number: 31201

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(add)

Comment: FINAL INSPECTION/W/O RELEASE

3/14/04

Job Completion



3/14/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN <i>CE</i>	DRAWN BY <i>CE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>B</i>	APPROVED <i>JH</i>	DRAWING NO. D3598	REV. A SHEET 1 OF 1
DATE 07.02.12	TITLE EXPANDABLE SLEEVE		SCALE NTS
REV	DATE	DESCRIPTION	
A	07.02.12	NEW ISSUE	

RELEASED
07.02.27 *[Signature]*

SPECIFICATION CONTROL DRAWING

PART NUMBER: D3598-Y-XXX

WHERE Y REPRESENTS THE SLEEVE DIAMETER (IN 1/8 INCHES)
XXX REPRESENTS THE SLEEVE LENGTH (IN INCHES)

EXAMPLE: 60" LONG, 1/4" EXPANDABLE SLEEVE = D3598-2-060

DART P/N	DESCRIPTION	NELCO P/N	ACTION ELECTRONICS P/N
D3598-1-XXX	1/8" EXPANDABLE SLEEVE	PROTECTO 1/8-FPE	XPF-1/8-1 OR XPF-1/8-100
D3598-2-XXX	1/4" EXPANDABLE SLEEVE	PROTECTO 1/4-FPE	XPF-1/4-1 OR XPF-1/4-100
D3598-3-XXX	3/8" EXPANDABLE SLEEVE	PROTECTO 3/8-FPE	XPF-3/8-1 OR XPF-3/8-100
D3598-4-XXX	1/2" EXPANDABLE SLEEVE	PROTECTO 1/2-FPE	XPF-1/2-1 OR XPF-1/2-100
D3598-6-XXX	3/4" EXPANDABLE SLEEVE	PROTECTO 3/4-FPE	XPF-3/4-1 OR XPF-3/4-100

D3598-Y-XXX EXPANDABLE SLEEVE

NOTES:

- 1) MATERIAL: FLAME RETARDANT BLACK EXPANDABLE SLEEVE
- 2) POSSIBLE SUPPLIERS: -NELCO PRODUCTS
-ACTION ELECTRONICS
- 3) SLEEVES ARE CUT TO LENGTH AT DART
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31201

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J. G. BARRETTE ELECTRIC LTD.
 1460 MAIN ST. E.
 HAWKESBURY, ONTARIO, K6A 1C7
 OFFICE: (613) 632-4010 FAX: (613) 632-5702

INVOICE 093792

No. DU CLIENT DAR010
 CUSTOMER NO.

FACTURER À DART AEROSPACE LTD
 BILL TO: 1270, RUE ABERDEEN
 HAWKESBURY, ONTARIO
 ON K6A 1K7

EXPEDIER À SAME
 SHIP TO:

G.S.T / T.P.S #102640273

DATE	EXPEDIER PAR - SHIP VIA	F.A.B - F.O.B.	CONDITIONS - TERMS		
03/28/07	OUR TRUCK	JOB SITE	NET 10 DAYS		
NO. DE COMMANDE P.O. NUMBER	DATE DE COMMANDE ORDER DATE	ELECTRICIEN - ELECTRICIAN	NOTRE NO. DE COMMANDE OUR ORDER NUMBER		
PO # 00003375					
03/28/07		COUNTER	082352		
QUANTITÉ - QUANTITY	REQ EXPED. SOUFF. SHIP. B.O.	No. D'ITEM - ITEM NO.	DESCRIPTION	PRIX UNITAIRE UNIT PRICE	PRIX RAPPORTÉ EXTENDED PRICE
2	2	6ALL-XPF 1/4	EXPANDABLE SLEEVING 1/4" BLACK	79.800	159.60

Net amount	159.60
GST	9.58
PST/QST	
Total due:	\$169.18

2% SERVICE CHARGE AFTER DUE DATE
 2% FRAIS DE SERVICE APRÈS ÉCHANCE

GST #10264 0273RP

CUSTOMER COPY